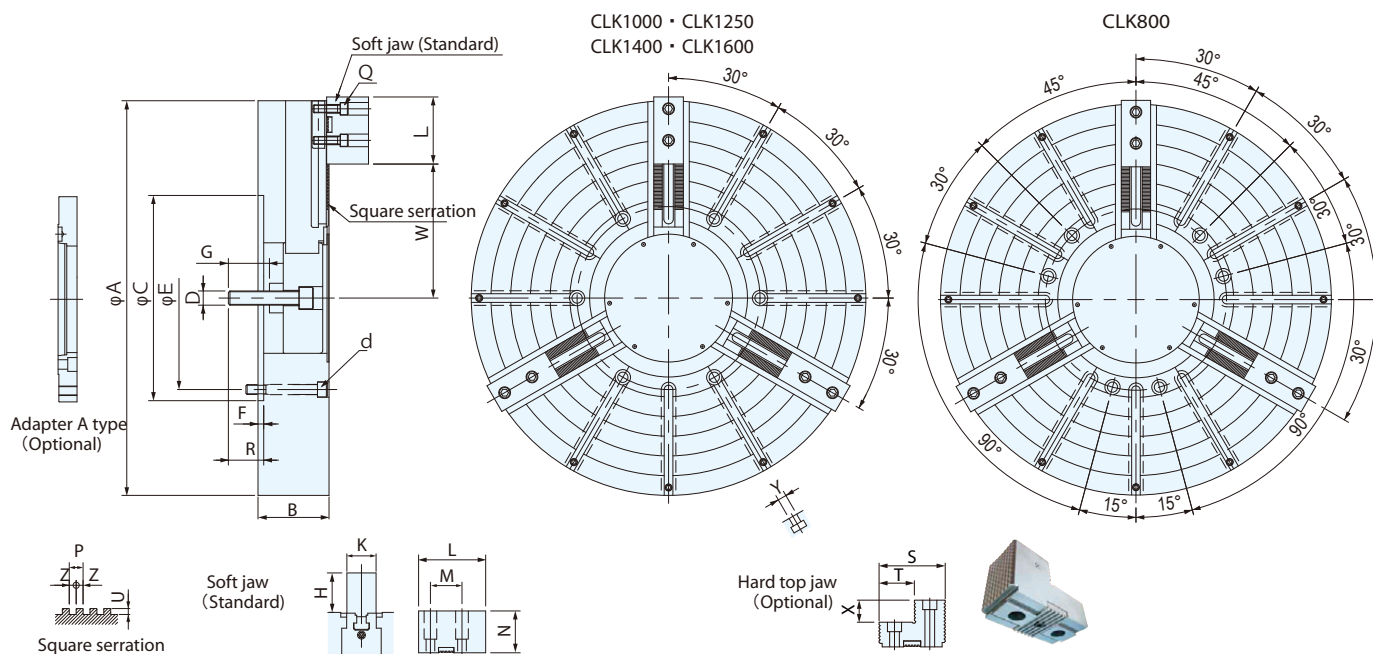
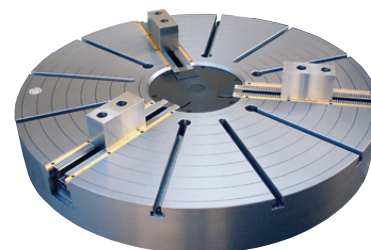


# 3-JAW POWER CHUCKS

## LONG JAW STROKE

- With chip covers for vertical use
- Jaw stroke : 50 mm(DIA)
- This chuck can be mounted on machine spindle (JIS/ASA) by installing optional adapter.
- Standard jaw : Soft jaw



Unit (mm)

Model	CLK 800	CLK 1000	CLK 1250	CLK 1400	CLK 1600
A	800	1000	1250	1400	1600
B	220	235	235	235	250
C (H6)	380	520	520	520	720
E	330.2	463.6	463.6	463.6	647.6
F	5	5	5	5	5
G	60	65	65	65	65
H	80	100	100	100	100
K	69	74	74	74	74
D (Pitch)	M30 (3.5)	M36 (4)	M36 (4)	M36 (4)	M36 (4)
R	40~90	44~94	44~94	44~94	29~79
Q	M20	M20	M20	M20	M20
S	120	150	150	150	150
T	50	70	70	70	70
X	40	50	50	50	50
L	150	170	170	170	170
M	70	80	80	80	80
N	86	106	106	106	106
P	7	7	7	7	7
Z	3.5	3.5	3.5	3.5	3.5
U	3	3	3	3	3
Y	22	22	22	22	22
d	6-M24	6-M24	6-M24	6-M24	6-M30
W	MAX	264	339	457	532
	MIN	135	168	174	179
Jaw stroke (DIA)	50	50	50	50	50
Cylinder stroke	50	50	50	50	50
Allowable cylinder force kN	98	123	123	123	123
Max. static gripping force kN	118	152	152	152	152
Weight kg	570	950	1370	1580	2100
Max. speed min <sup>-1</sup>	970	700	520	440	350
Soft jaw	SJV150	SJV170	SJV170	SJV170	SJV170
Optional cylinder	HS2050	HS2250	HS2250	HS2250	HS2250